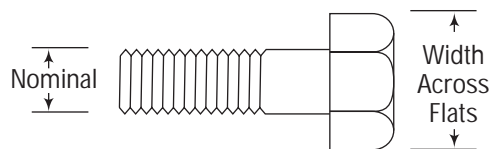


## Common Hex Wrench Sizes

Nominal Size	Width Across Flats	Nut Driver Color
2	3/16	Black
4	1/4	Red
6	5/16	Yellow
8	11/32	Green
10	3/8	Blue
1/4	7/16	Brown
5/16	1/2	Red
3/8	9/16	
7/16	5/8	
1/2	3/4	



From KK51M's Technical Resource Website









## Drill Sizes for Common Threads

Thread	Tap Drill	Clearance Drill
00-90	63	55
0-80	55	51
1-72	53	47
2-56	50	42
4-40	43	31
6-32	36	26
8-32	29	18
10-24	25	8
10-32	21	8
12-24	16	1
12-28	14	1
1/4-20	7	G
1/4-28	3	G
5/16-18	F	Q
5/16-24	I	Q

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## ASTM and SAE Grade Markings

Grade Marking	Specification	Material
	SAE - Grade 0	Steel
	SAE - Grade 1 ASTM - A307	Low Carbon Steel
	SAE - Grade 2	Low Carbon Steel
	SAE - Grade 3	Medium Carbon Steel, Cold Worked
	SAE - Grade 5 ASTM - A449	Medium Carbon Steel, Quenched and Tempered
	ASTM - A325	Medium Carbon Steel, Quenched and Tempered
	ASTM - A354 Grade BB	Low Alloy Steel, Quenched and Tempered
	ASTM - A354 Grade BC	Low Alloy Steel, Quenched and Tempered
	SAE - Grade 7	Medium Carbon Alloy Steel, Quenched and Tempered Heat Treated
	SAE - Grade 8	Medium Carbon Alloy Steel, Quenched and Tempered

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## AM Band Frequency Assignments

540	710	880	1050	1220	1390	1570
550	720	890	1060	1230	1400	1580
560	730	900	1070	1240	1410	1590
570	740	910	1080	1250	1420	1600
580	750	920	1090	1260	1430	1610
590	760	930	1100	1270	1440	1620
600	770	940	1110	1280	1450	1630
610	780	950	1120	1290	1460	1640
620	790	960	1130	1300	1470	1650
630	800	970	1140	1310	1480	1660
640	810	980	1150	1320	1490	1670
650	820	990	1160	1330	1500	1680
660	830	1000	1170	1340	1510	1690
670	840	1010	1180	1350	1520	1700
680	850	1020	1190	1360	1530	
690	860	1030	1200	1370	1540	
700	870	1040	1210	1380	1560	